

## **SPECIFICATION**

### **Woven Polypropylene Bags 24 Kgs Size**

a.	Length x Width	35 x 22 & 37 x 22
b.	Weight	92 mm $\pm$ 3%
c.	Colour	White
d.	Weaving	10 Times per sq inch (3 mm)
e.	Printing	One Side

### **Empty Tins 2 Kgs Size**

a.	Dimensions	155 x 230 mm	
b.	Grooves	6 Nos Equally spaced (Ribs) 5-7 mm body round from top to bottom	
c.	Tin Thickness	0.24 – 0.25 mm	
d.	End Top Thickness	0.26 – 0.27 mm	
e.	Body Seam	Shell should be overlapped. Seam and shell lacquered inside / outside	
f.	Continuity of lacquer film CuSO <sub>4</sub>	Shell	Negative
		Seam	Negative
g.	Lacquer adhesion scotch tape test	Negative	
h.	Leakage	No leakage	
i.	Temper	Soft	
j.	quality	Prime	

### **Empty Tins 500 gm Size**

a.	Dimensions	100 x 80 mm	
b.	Tin Thickness	0.24 – 0.25 mm	
c.	End Top Thickness	0.26 – 0.27 mm	
d.	Body Seam	Shell should be overlapped. Seam and shell lacquered inside / outside	
e.	Continuity of lacquer film CuSO <sub>4</sub>	Shell	Negative
		Seam	Negative
f.	Lacquer adhesion scotch tape test	Negative	
g.	Leakage	No leakage	
h.	Temper	Soft	
i.	quality	Prime	

### **Empty Carton 18 Kgs Size**

a.	5 Ply Carton (Kraft 250 gm inner and outer layer H/S Flutes of 140/145 gm) and 2 protection sheets for top & bottom with 3" Adhesive Tape
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