



# Pakistan State Oil Company Limited

PSO House, Khayaban-e-Iqbal, Clifton, Karachi-75600, Pakistan  
 Telephone (021) 9203866-85 Fax (021) 9203796

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| RFQ No | OP-19580AS |   |
| DATE   | 24.03.2026 |   |

## REQUEST FOR QUOTATION

(THIS IS PRICE ENQUIRY-NOT AN ORDER)  
 SAP No.6100016196

|                                      |                    |            |              |
|--------------------------------------|--------------------|------------|--------------|
| Company PSO Dummy Vendor<br>PAKISTAN | QUOTATION REQUIRED |            |              |
|                                      | ON<br>(Date)       | 08.04.2026 | BY<br>(Time) |

Please quote your best price for all items of following specifications. Please read the instructions attached herewith **EARNEST MONEY %** Rs. \_\_\_\_\_ **PO/DD NO.** \_\_\_\_\_

**Title:** Rehabilitation of HSD Tank 2005 at PSO Shikarpur Terminal

| S.No. | Description/Specifications  | Location                | Unit              | Qty | Unit Price<br>Rs. | Amount<br>Rs. |
|-------|---|-------------------------|-------------------|-----|-------------------|---------------|
| 1     | <b><u>Tank 2005 Rehab works-services</u></b>  | <b><u>Shikarpur</u></b> |                   |     |                   |               |
| 1.01  | <b><u>Repairing of weld seams</u></b><br>Welding capping on shell course-1 inside of Tank-2005<br><br>Note unit meter= Nos<br><br>Work scope:<br>1.Grinding and surface preparation of defective weld metal<br>2.Supply low hydrogen electrodes (E7018)<br>3.Re-welding using low hydrogen electrodes (E7018)<br>4.Welding to be done as per approved WPS and PQR<br>5.Carryout welding on following points as per integrity report<br>C1P6 (Qty = 2), C1P8 (Qty = 1)<(>,<)><br>C1P9 (Qty = 7), C1P10 (Qty = 2), C1P11 (Qty = 1), and C1P12 Qty = (Qty = 1)   | <b><u>(Inst.)</u></b>   | <b><u>M</u></b>   | 14  |                   |               |
| 1.02  | <b><u>Fabrication welding and installation of</u></b><br>Services for installation of doubler plates as per API 653 on tank 2005 bottom.<br><br>Scope of work<br><br>cutting, welding grinding of MS plate into appropriate sizes and shapes as per following patch dimension mentioned in integrity report<br><br>Patch(mm)=300×300-Tombstone,Doubler(mm)=400×400-Tombstone,,<br>Patch(mm)=200×200-Rectangular,Doubler(mm)=300×300-Rectangular<br>Patch(mm)=200×200-Rectangular,Doubler(mm)=300×300-Rectangular<br>Patch(mm)=600×300-Tombstone,Doubler(mm)=700×400-Tombstone<br>Patch(mm)=225×200-Tombstone,Doubler(mm)=325×300-Tombstone<br>Patch(mm)=225×200-Tombstone,Doubler(mm)=325×300-Tombstone<br>Patch(mm)=175×200-Tombstone,Doubler(mm)=275×300-Tombstone<br>Patch(mm)=250×200-Tombstone,Doubler(mm)=350×300-Tombstone |                         | <b><u>JOB</u></b> | 10  |                   |               |



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| 1.03  | <p>Patch(mm)=225×200-Tombstone,Doubler(mm)=325×300-Tombstone<br/>Patch(mm)=200×200-Tombstone,Doubler(mm)=300×300-Tombstone</p> <p>Note: Doubler plates may be square/rectangle and Tombstone in shape for ease of fabrication and installation. All corners shall be rounded to a minimum radius of 25 mm. Minimum overlap beyond patch plate edges shall be 50 mm on all sides.<br/>Design and installation shall comply with API 653 requirements.</p> <p><b>Application of high build epoxy coat</b></p> <p>Application of high build Ployamine Cured Epoxy as per PSO specs and manufacturer recommendations on Tank 2005 bottom and first shell course</p> <p>scope of work includes</p> <ol style="list-style-type: none"> <li>1. Surface preparation and cleaning as per SSPC-VIS3, PSO-approved method with power brush</li> <li>2.Applying Primer coat minimum 120 micron thickness<br/>Intermediate epoxy coat 120 micron<br/>thickness Final top coat min 60 micron</li> </ol> <p>Product Data: a) Solids by Volume ISO 3233 minimum 70 percent. b) Flash Point ISO 3679 Method:1 maximum 35 degree celcius. c) Gloss Level (GU-60) ISO 2813 semi gloss (35-70). e) Shelf life should not be less than 48 months.</p> <p>Note: calibrated instrument for DFT shall be arranged by contractor</p> |          | <b>M2</b> | 600 |                   |               |
| 1.04  | <p><b>Coating of Projection plate</b></p> <p>Supply and application of PSO approved aliphatic acrylic polyurethane paint of jotun or equivalent brand on tank 2005 projection plate and patches on roof, shells, stair, nozzles, stud bolts etc as per tank integrity report.</p>   |          | <b>M</b>  | 50  |                   |               |



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| 1.05  | <p>Notes:<br/>unit m= square meter<br/>Shelf life of paint should not be less than 48 months.</p> <p>scope of work includes</p> <ol style="list-style-type: none"> <li>Surface preparation and cleaning as per SSPC-VIS3, PSO-approved method with power brush/hand.</li> <li>Applying 1st coat minimum 120 micron thickness and Final top coat min 60 micron or as per manufacturer recommendation</li> <li>RAL # and Paint quantity against RAL # will be conveyed as per site requirement.</li> </ol> <p>Notes:</p> <ol style="list-style-type: none"> <li>Color scheme may change as per PSO requirements.</li> <li>Minimum no. of coats and Drying Time to be provided as per pso specs or in accordance with paint manufacturer recommendations.</li> <li>Arrangement of Instrument for measurement of paint thickness is included in contractor scope.</li> <li>Contractor to submit technical literature / brochure of paint and obtain prior approval from PSO before procurement of material.</li> </ol> <p><b>Fabrication welding and installation of</b><br/>fabrication,cutting, welding and installation of 02 nozzles for venting as per design complete in all respect<br/>Scope of Work :</p> <ol style="list-style-type: none"> <li>Marking and cutting of roof at approved vent nozzle location as per drawing and API 653.Fabrication and installation of vent nozzle and reinforcement pad (doubler plate) complete with fit-up and welding.</li> <li>Dye Penetrant Testing (DPT) of nozzle and pad welds.</li> <li>Surface preparation and painting of repaired area as per tank coating specification.</li> </ol> <p>Note 1: Number of nozzles and dia shall be as per design consultancy</p> |          | <b>JOB</b> | 1   |                   |               |



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| 1.06  | <p>provided by PSO<br/>           Note 2: all material required for installation shall be provided by PSO</p> <p><b><u>Vaccum box testing</u></b><br/>           Vacuum Box Testing (VBT) # Tank Bottom<br/>           Vacuum box testing shall be performed only on tank bottom areas where doubler plates have been installed, using the vacuum box and soap-suds method to detect any leakage, in accordance with API 653 and ASME Section V, Mandatory Appendix II.<br/>           The contractor shall provide all required equipment, tools, materials, and vacuum box etc with complete accessories, and qualified manpower.<br/>           Requirements:<br/>           1.,,A written and qualified Vacuum Box Testing procedure shall be submitted for approval prior to testing, specifically covering post-installation testing of doubler plates on the tank bottom, in accordance with ASME Section V, Mandatory Appendix II.<br/>           2.,,Physical demonstration of the vacuum box shall be carried out on calibration plates containing known artificial defects to verify the sensitivity and effectiveness of the method.<br/>           3.,,The vacuum box shall be capable of achieving and holding the required vacuum pressure as specified in API 653.<br/>           4.,,The contractor shall be responsible for cleaning and surface preparation of only the repaired areas prior to testing to ensure reliable inspection results.<br/>           5.,,VBT Report to be provided</p> |          | <b><u>JOB</u></b> | 1   |                   |               |
| 1.07  | <p><b><u>Flame cutting / cold cutting of pipe</u></b><br/>           Cutting of 6 inch dia TL receipt line of Tank 2005 for NRV and gate valve installation using cold cutter only</p> <p>Job scope:<br/>           1. Unbolting flanged joint prior to cutting, including safe removal of gaskets.<br/>           2. Cold cutting of existing 6-inch TL receipt pipeline for NRV and gate valve installation in accordance with API 570 and ASME B31.3</p>  |          | <b><u>EA</u></b>  | 2   |                   |               |



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| 1.08  | <p>requirements.</p> <p><b><u>Making weld joints of Pipes 6" dia</u></b><br/>Fabrication and welding of flange on 6 inch dia TL receipt pipe of T-2005 for NRV and gate valve installation</p> <p>Scope of work:</p> <p>1.Shifting of the cut pipeline spool to the fabrication yard for fabrication works and preparation for NRV installation, and shifting back to site after completion.</p> <p>2.Fabrication and installation of flanged joints on the existing 6-inch diameter pipeline, including pipe end preparation, fit-up, and welding, in accordance with API 570 and ASME B31.3. Dye Penetrant Testing (DPT) of flange weld joints as per ASME Section V acceptance criteria.</p> <p>3.Installation of Non-Return Valve (NRV) and Gate valve on the 6-inch pipeline, including correct positioning and flow-direction orientation. Bolting and alignment of flanged joints using suitable gaskets and studs, with torque tightening as per applicable standards.</p> <p>Note: only Gate valve and NRV shall be provided by PSO</p> |          | EA   | 2   |                   |               |
| 1.09  | <p><b><u>Flame cutting / cold cutting of pipe</u></b><br/>Cutting of 8 inch dia PARCO receipt line of Tank 2005 for NRV and gate valve installation using cold cutter only</p> <p>Job scope:</p> <p>1. Unbolting flanged joint prior to cutting, including safe removal of gaskets.</p> <p>2.Cold cutting of existing 8-inch PARCO receipt pipeline for NRV and gate valve installation in accordance with API 570 and ASME B31.3 requirements.</p>  |          | EA   | 2   |                   |               |



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| 1.10  | <p><b><u>Making weld joints of Pipes 8" dia</u></b></p> <p>Fabrication and welding of flange on 8 inch dia TL receipt pipeline of T-2005 for NRV and gate valve installation</p> <p>Scope of work:</p> <ol style="list-style-type: none"> <li>Shifting of the cut pipeline spool to the fabrication yard for fabrication works and preparation for NRV installation, and shifting back to site after completion.</li> <li>Fabrication and installation of flanged joints on the existing 8-inch diameter pipeline, including pipe end preparation, fit-up, and welding, in accordance with API 570 and ASME B31.3. Dye Penetrant Testing (DPT) of flange weld joints as per ASME Section V acceptance criteria.</li> <li>Installation of Non-Return Valve (NRV) and Gate valve on the 8-inch pipeline, including correct positioning and flow-direction orientation. Bolting and alignment of flanged joints using suitable gaskets and studs, with torque tightening as per applicable standards.</li> </ol> <p>Note: only Gate valve and NRV shall be provided by PSO</p> |          | EA   | 2   |                   |               |
| 1.11  | <p><b><u>Making weld joints of Pipes 1" dia</u></b></p> <p>Making welding joints for Fabrication, welding and installation of PRVs on TL and PARCO Receipt line of T-2005.</p> <p>Scope of work:</p> <ol style="list-style-type: none"> <li>Fabrication and installation of 1-inch diameter weldolet on PARCO receipt line tank skin pipe.</li> <li>Dye Penetrant Testing (DPT) of weld joints as per ASME Section V acceptance criteria.</li> <li>Installation of all required elbows, jointers, weldolets, etc., as per site requirements.</li> <li>Bolting and alignment of joints and piping using suitable gaskets and studs, with tightening as per applicable standards.</li> <li>Installation of PRVs on both PARCO and TL receipt lines.</li> </ol> <p>Note:</p>   |          | EA   | 15  |                   |               |



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|       | Weldolets, elbows and PRVs will be provided by PSO. All other materials shall be in the contractor's scope.  |                              |            |         |                   |               |
| 1.12  | <b>SUPPLY &amp; INSTALLATION OF NAME PLATE OF R</b><br>Name plate<br>Supply and installation of SS Name plate as per API 653. Job also includes all requirement for installation on tank.  |                              | <b>EA</b>  | 1       |                   |               |
| 1.13  | <b>Radiographic Testing</b><br>Radiographic Testing<br>Radiographic Testing of first shell course post capping and all welding joints included in this document as per standard and as per satisfaction of PSO Engineer. All arrangement for Radiographic Testing and availability of equipment to be made available by contractor.<br>Unit EA= job<br>NOTE:<br>1. Job includes quantity of film required for T-joints or horizontal /Vertical joints on tank.<br>2. The detailed method statement shall be shared by contractor for approval pre testing. |                              | <b>EA</b>  | 1       |                   |               |
| 1.14  | <b>API-653 inspector services</b><br>Services for complete visual inspection and verification of all repairs works by API - 653 certified inspector.<br><br>The job includes complete repair verification and submission of report.  |                              | <b>JOB</b> | 1       |                   |               |
| 2     | <b>Plate MS 10mm Thick</b><br>Supply of 10 mm MS Plates complied with ASTM A36 / A283 Gr-C for Tank bottom.<br><br>Contractor to submit technical literature / brochure of paint and obtain  | <b>Shikarpur<br/>(Inst.)</b> | <b>KG</b>  | 160.000 |                   |               |



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|       | <p>prior approval from PSO before procurement of material.</p> <p>Note: vendor shall provide following but not limited to documentation for verification</p> <ol style="list-style-type: none"> <li>1. Mill Test Certificate (EN 10204 # Type 3.1)</li> <li>2. Chemical composition report</li> <li>3. Mechanical properties report (YS, UTS, Elongation eg)</li> <li>4. Heat number stamped on</li> <li>5. Plate grade marking</li> <li>6. Manufacturer name</li> <li>7. Thickness measurement report</li> <li>8. Country of origin certificate</li> <li>9. Delivery challan / invoice</li> </ol> <p>Materials shall be subject to inspection and approval by PSO Engineer prior to application.</p> <p>Terms and conditions: 1) The job includes labor, transportation and all material charges. 2) The above item/job is subjected to entire satisfaction and inspection/ acceptance Terminal Engineer. 3) Payment against the Job(s) will be made against the vendor invoice after completion of work and passing quality/quantity of goods /works and services including all verifications /inspections by the PSO designated official in-charge. 4)The job completion timeline is 90 days (excluding holidays), If the Contractor fails to complete the work within time stipulated in the Service Order (Without any genuine reason or creditable justifications), the Engineer/Incharge will be entitled to deduct from his due amounts or bills for the job awarded through this order or other monies due to him by PSO a value of 0.1% of service order per day and subject to maximum 10% of the service order. 5) The contractor will follow all HSE protocols of PSO. 6)All service, tools (non sparking), first aid box, and transportation required for execution</p> |          |      |     |                   |               |



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|       | <p>of work to be arranged and provided by contractor. 7)As the quantities may vary (as per job requirements), therefore, payment will be made as per actual quantity of work done. 8)Contractor to provide equipment fitness, TPI and all relevant certifications as per site requirement. 9) vendor shall provide welder qualification certificate, experience certificates (minimum 5 years of experience) welder vision(eyes) test , HSE supervisor training certificate, medical fitness certificates of team and other relevant docs as per site engineer requirement.</p> <p>General Notes:<br/>1.As per site requirement, area will be cordoned off properly after site handing over. This may require using scaffolding and GI sheet before any hot work(as required) without any cost to PSO. 2. Contractor will depute minimum Site Management Team: " At least One (01) dedicated Construction Engineer/Supervisor BE (Engineering) having at least 5 years# minimum relevant work experience or DAE (Relevant discipline) having at least 8 years' minimum relevant work experience on the project. At least One (01) Certified HSE Supervisor with 3 years# relevant experience for the project." 3. Contractor shall be responsible to rectify any damage occurred to PSO property during execution of work or restore area as per actual needs to be done without charging any cost to PSO. 4. Contractor will utilize skilled manpower for the execution of Project and provide relevant certification(s) to PSO Team. Furthermore, any change in already deputed skilled worker to be communicated to PSO and approval for deployment of alternate personal(s) be taken after submission of requisite details. 5. All types of consumables (welding electrodes, gas etc.), tools ,equipment, cranes, strings, etc. required for the fabrication, erection ,installation &amp; welding job, painting and or other project work(s) shall be provided by Contractor, without any additional cost. 6. Final scope of work shall be mutually agreed by PSO and Contractor; based on the findings of Inspection/ testing reports for tank rehabilitation/ repairs or design documents (as applicable). 7. Pre Bid meeting to be held for this project and the time schedule will be communicated. 8. IT IS ADVISABLE FOR ALL BIDDERS TO VISIT PSO FACILITY PRIOR TO SUBMITTING THE TENDER, IN ORDER TO ASCERTAIN THE ACTUAL WORK</p> |          |      |     |                   |               |



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|       | <p>SCOPE CLEARLY &amp; COMPLETELY, AND TO UNDERSTAND THE SITE CONDITIONS.</p> <p>8. Testing/Certification / Inspection: Contractor to provide third party certificate for the equipment(where applicable) to be used for execution of work including but no limited to welding machines, cranes, compressors, safety harness /equipment etc. complete in all respects. All third party inspections/certifications to be performed by the contractor using reputable inspection firms approved by PSO.</p> <p>9. Payment shall be made as per quantities consumed on site and partial payment is also applicable during project execution.</p> <p>10. PSO may reduce / increase / modify quantities as deem necessary according to specific requirements or due to budgetary constraints.</p> <p>11. The work will only be accepted after inspection and approval by the Engineer Incharge. 12. Contractor should maintain housekeeping of the worksite during progress of work and shall clear and remove all surplus materials and rubbish from site after completion of job as per instruction of Engineer Incharge. 13. Quality is the prime concern of PSO, no compromise shall be made in this regard. Only first class approved quality material, workmanship and supervision will be utilized by the contractor which shall strictly conform to the WO/SO specification.</p> |          |      |     |                   |               |