



Pakistan State Oil Company Limited

PSO House, Khayaban-e-Iqbal, Clifton, Karachi-75600, Pakistan
Telephone (021) 9203866-85 Fax (021) 9203796

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RFQ No	LM-19838NZ	
DATE	22.07.2026	

REQUEST FOR QUOTATION

(THIS IS PRICE ENQUIRY-NOT AN ORDER)

SAP No.6100017496

Company PSO Dummy Vendor
PAKISTAN

QUOTATION REQUIRED

ON
(Date)

07.08.2026

BY
(Time)

Please quote your best price for all items of following specifications. Please read the instructions attached herewith Rs. _____ EARNEST MONEY %
PO/DD NO. _____

Title: Services of dismantling, shifting, reinstallation, testing, and commissioning of a complete filling line at LMPA

S.No.	Description/Specifications	Location	Unit	Qty	Unit Price Rs.	Amount Rs.
1	<u>Services Filling Line relocating at LMPA</u>	<u>LMPA</u>				
1.01	<u>INSTALLATION OF PIPE</u> Services are required for dismantling, shifting, reinstallation<(>,<)> testing, and commissioning of a complete filling line consisting of a Filling Machine, Capping Machine, Labeling Machine, and Conveyors. Scope of Work shall be comprised of following activities to be performed. The contractor shall undertake the complete dismantling, safe shifting <(>,<)> transportation, reinstallation, alignment, testing, commissioning, and successful handover of the existing filling line, including all associated utilities, accessories, and interconnecting systems. 1. The scope includes complete filling line's equipment's covered but is not limited to: a. Filling Machine b. Capping Machine c. Labelling Machine d. Conveyor System e. Interconnecting conveyors f. Product pipelines g. Pneumatic lines h. Electrical panels i. Control panels j. Sensors k. Motors l. Gearboxes m. VFDs n. Junction Boxes o. Cable trays 2. Scope of Dismantling Work shall be consist of: a. Mechanical Works b. Conduct pre-dismantling inspection.	<u>(Blending)</u>	<u>AU</u>	1		



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	c. Mark all machine positions and alignment references. d. Disconnect all mechanical connections. e. Remove product piping. f. Remove pneumatic tubing. g. Remove utility connections. h. Dismantle machine modules carefully. i. Remove conveyor sections. j. Remove guide rails. k. Remove support structures. l. Remove machine guarding. m. Remove machine accessories. n. Protect dismantled parts against damage. o. Proper tagging and identification of all dismantled components. 3. Electrical Works Disconnect and dismantle: a.,,Incoming power supply b.,,Control wiring c.,,Motor cables d.,,Sensor cables e.,,Encoder cables f.,,Communication cables g.,,Earthing cables h.,,Junction boxes i.,,Control panels j.,,HMI connections k.,,PLC I/O wiring 4. All wiring shall be properly ferruled, tagged and documented. Pneumatic Works Disconnect: a.,,Air supply lines b.,,FRL units c.,,Pneumatic valves d.,,Solenoid valves					



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	e.,Cylinders f.,Flexible hoses g.,Air manifolds 5. Seal all open pneumatic ports Packing and Protection Contractor shall: a.,Pack all sensitive components. b.,Protect motors from moisture. c.,Protect electrical panels. d.,Protect sensors. e.,Wrap HMI panels. f.,Prevent dust ingress. g.,Prevent corrosion. h.,Prevent transportation / shifting damage. 6. Shifting: Contractor shall: a.,Shift all equipment safely. b.,Use appropriate lifting tools. c.,Use cranes/forklifts where required. d.,Ensure no damage during movement. e.,Shift to designated location. [Note: Maintain equipment orientation.] 7. Reinstallation: The contractor shall reinstall: Mechanical Installation a.,Position all machines. b.,Install machine foundations (if required). c.,Level machines. d.,Align machines. e.,Install anchor bolts. f.,Grout base plates (if applicable). g.,Reinstall conveyors. h.,Reinstall guide rails. i.,Reconnect product piping. j.,Reinstall guards.					



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	k.,,Install accessories. 8. Electrical Installation Reconnect: a.,,Main power b.,,Control wiring c.,,Motors d.,,VFDs e.,,PLC connections f.,,HMI g.,,Sensors h.,,Solenoids i.,,Limit switches j.,,Earthing k.,,Junction boxes l.,,Cable trays m.,,Cable glands [Note:- Replace damaged lugs, ferrules and glands where required. Is included in this work.] Pneumatic Installation Reconnect: a.,,Air supply b.,,Pneumatic tubing c.,,Cylinders d.,,Solenoid valves e.,,FRL units f.,,Air manifolds [Note:- Check for leakages in pneumatic tubes, connector fittings , if found leak. Replace it.] 9. Alignment Contractor shall ensure: a.,,Conveyor alignment b.,,Filling machine alignment c.,,Capping machine alignment d.,,Labeling machine alignment e.,,Chain alignment					



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	f.,,Guide rail adjustment g.,,Sensor positioning h.,,Photoelectric sensor adjustment i.,,Encoder positioning. 10. Utility Connections Reconnect all utilities including: a.,,Electrical supply b.,,Earthing c.,,Compressed air d.,,Product line e.,,Testing 11. The contractor shall perform complete testing including: Mechanical Tests a.,,Rotation check b.,,Conveyor running c.,,Noise check d.,,Vibration check e.,,Lubrication check f.,,Fastener tightening g.,,Alignment verification 12. Electrical Tests a.,,Insulation resistance test b.,,Continuity test c.,,Earthing resistance d.,,Phase sequence e.,,Voltage verification f.,,Current measurement g.,,Motor direction check h.,,PLC I/O testing i.,,HMI functionality j.,,Emergency stop verification k.,,Safety interlock testing 13. Pneumatic Tests a.,,Air leakage test b.,,Pressure test					



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	c.,Cylinder operation d.,Solenoid operation 14. Functional Tests Verify operation of: a.,Label feeding b.,Label application c.,Conveyor synchronization d.,Filling system e.,Bottle sensing f.,Cap feeding g.,Cap tightening h.,Alarm system i.,Safety interlocks 15. Commissioning Carry out complete commissioning including: a.,Dry run without bottles b.,Wet run with product / Lube base oil. c.,Empty bottle trial d.,Loaded bottle trial e.,Continuous production trial f.,Speed adjustment g.,Machine synchronization h.,Parameter optimization i.,Production simulation [Note:- The contractor shall ensure smooth operation of the complete line.] 16. Performance Verification Machine shall demonstrate: a.,Stable operation b.,No abnormal vibration c.,No oil leakage d.,No air leakage e.,No electrical faults f.,Proper filling accuracy g.,Proper cap torque					



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	h.,,Proper label positioning i.,,Smooth bottle transfer j.,,Satisfactory production output. [Note:- Unit of Measure refers to AU = Whole Activity Unit] Terms and Conditions:- 1.,,Contractor shall Remove all debris, Dispose of waste materials <(>,<)> Clean the work area. Clean machines, Restore workplace to original condition. 2.,,Contractor shall comply with all site HSE requirements including: a. Permit to Work (PTW) b. Lock-Out/Tag-Out (LOTO) c. PPE compliance d. Electrical isolation procedures e. Safe lifting practices 3.,,Working at height requirements (if applicable) 4.,,Barricading of work area 5.,,Fire safety measures 6.,,All material and transportation shall be provided by the contractor 7.,,The entire cost shall include all taxes, transportation<(>,<)> workmanship services<(>,<)> installation testing and Commissioning. The cost includes all applicable taxes. 8. If the contractor fails to complete the work within the stipulated time, a penalty of 0.1% of the Purchase Order (PO)/Services Order (SO) amount per day, up to a maximum of 10%, will be charged for delayed compliance with the work/purchase order. [Note: Penalty/liquidity demerge may be waived in case of force majeure situation contractor will be required to furnish documentary proof.] 9_ The Contractor is required to conduct a site visit to LMPA Keamari prior to submitting its bid, in order to fully ascertain, verify, and understand the complete scope of work and all associated conditions. By submitting a bid, the Contractor confirms that it has inspected the site and is fully aware of all requirements, constraints, and existing					



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	circumstances relevant to the execution of the work. Proceeding with the stated scope of work shall be deemed the Contractor's acceptance of all job requirements. Accordingly, the Contractor shall be obligated to provide all services, labor, materials <(>,<)> and supplies necessary for the successful completion of the work<(>,<)> regardless of any discrepancies, omissions, or reductions observed during execution. No claims for additional payment or scope adjustment will be entertained on the basis of conditions that should have been identified during the site visit.					